

Date: Thursday, 6/15/2006 7:40:12 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ABRASION STRIP
Job Number : 27545	
Estimate Number : 10067	
P.O. Number : <i>N/A</i>	Part Number : D2856400
This Issue : 6/15/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2856 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 26041	Material : <i>N/A</i>
Written By : <i>See comment below</i>	Due Date : 6/22/2006
Checked & Approved By : <i>[Signature]</i>	Qty: 216 Um: Each
Comment : Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: *1484**C206/15/06 (216)*

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 4	Abrasion Strip 4"
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**Comment:** Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: *5116A**216 ft**AB 06/07/10*

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Description :

6.0

DC

DOCUMENT CONTROL



216

Comment: DOCUMENT CONTROL
Inspection Level 21

06/07/11

Job Completion



06.07.11

A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

Date Jun 15 2006
VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 85770
Packing Slip ID : 217650
BON COMM. / P.O.# : P000001484

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No. 3M8681-4 LOT#6088 DOM:MAR-29-06 EXP:MAR-28-08 C of C	2. ✓ RL		

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[Signature]

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: *[Signature]*

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
A CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 32041

ORDER #: P38506-005

CUSTOMER ITEM: 8681HS-4

ITEM ID: 70006192895

ITEM DESCRIPTION: 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)

DIMENSION/SIZE/TYPE: 4 INX 36 YD

SHIPPED QUANTITY: 2 UNIT: ROLL

SHIP DATE: 06/30/2006

LOT NUMBER
6088

MANUFACTURING DATE
MARCH 29, 2006

EXPIRY DATE
MARCH 28, 2008

SHIPPED TO: A.E. BLAKE SALES LTD.
31 ESTATE DRIVE
SCARBOROUGH, ON
SCARBOROUGH

ON CA

NOTE: OVER 75% SHELF LIFE REMAINING AT TIME OF SHIPMENT

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE: 07/04/2006

IMPORTANT NOTICE TO PURCHASER: THE FOLLOWING IS MADE IN LIEU OF ALL EXPRESS
OR IMPLIED RIGHTS, WARRANTIES AND CONDITIONS, STATUTORY OR OTHERWISE:
SELLERS AND MANUFACTURERS ONLY OBLIGATION SHALL BE TO REPLACE SUCH QUANTITY
OF THE PRODUCT PROVED TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL
BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL ARISING OUT
OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL
DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE, AND THE USER
ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS
OF SELLER AND MANUFACTURER.